

## 拉力計

油壓機械式結構，高穩定性。

Oil Pressure Mechanical Structure, High Stability.

\*確認拉力計上的拉栓規格是否與主軸夾爪的規格相對應。

\*將拉力計及主軸前端錐度部位擦拭乾淨後，夾持拉力計即可。

\*Confirm the specifications of pull studs on the pull force gauges correspond the specifications of pull stud clamping unit.

\*Clean the pull force gages and front-end taper parts and then grip the pull force gauge.



Part No. 規格	(Measuring range) 測量範圍	(Clamping Force range) 拉力範圍
ISO-20	0~ 50 kg/cm <sup>2</sup>	100~ 120 kg
ISO-25	0~ 50 kg/cm <sup>2</sup>	100~ 150 kg
ISO-30	0~ 50 kg/cm <sup>2</sup>	200~ 500 kg
ISO-40	0~150 kg/cm <sup>2</sup>	500~1100 kg
ISO-50	0~250 kg/cm <sup>2</sup>	1500~2200 kg

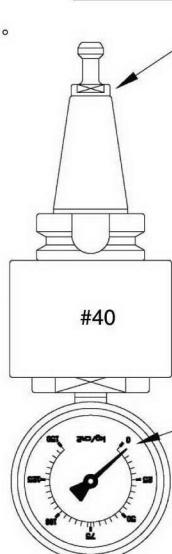
- ◎ 請務必旋轉拉栓，直到錶針轉動1~2格，以形成預拉狀態。
- ◎ Turn the pull-stud, until the indicator hand moving 1~2 scale to make sure the gauge is in pre-pull status.

為確保量測數值的正確性，拉力計須在有預拉的情況下使用。

To Ensure the accuracy of measurement the pull force gauge has to be used in the pre-pull condition.

#40拉力計的調整方式如右圖所示：

Adjustment of #40 pull force gauge shown on the right:



錶針轉動1~2格形成預拉狀態。

Moving forward 1~2 scale will be the pre-pull status.